

MPPT Solar Charge Controller

User Manual



Model: Tracer6210AN Tracer5415AN/Tracer6415AN Tracer8415AN/Tracer10415AN Tracer5420AN/Tracer6420AN Tracer8420AN/Tracer10420AN

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Important Safety Instructions

Please reserve this manual for future review.

This manual contains all safety, installation, and operation instructions for the Tracer-AN series MPPT solar controller ("controller" referred to in this manual).

- Read all the instructions and warnings carefully in the manual before installation.
- No user-serviceable components inside the controller; please do not disassemble or attempt to repair the controller.
- Mount the controller indoors. Avoid exposure to the components and do not allow water to enter.
- Install the controller in a well-ventilated place; the controller's heat sink may be hot during operation.
- Do not install the controller in humid, salt spray, corrosion, greasy, flammable, explosive, dust accumulative, or other severe environments.
- It is suggested to install appropriate external fast-acting fuses/breakers.
- Disconnect all PV and the battery fast-acting fuses/breakers before controller installation and adjustment.
- Power connections must remain tight to avoid excessive heating from a loose connection.
- The entire system should be installed by professional and technical personnel.

Explanation of symbols

- Please read related literature accompanying the following symbols to enable users to use the product efficiently and ensure personal and property safety.
- Please read the literature accompanying the following symbols.

Symbol	Definition
TIP	TIP: Indicates any practical advice for reference.
0	IMPORTANT: Indicates a critical tip during the operation, if ignored, may cause the device to run in error.
	CAUTION: Indicates potential hazards that may cause the device to be damaged if not avoided.
4	WARNING: Indicates the danger of electric shock, if not avoided, would cause casualties.
	WARNING HOT SURFACE: Indicates the risk of high temperature, if not avoided, would cause scalds.
Ĩ	Read the user manual carefully before any operation.

Disclaimers

The warranty does not apply to the following conditions:

- Damage caused by improper use or inappropriate environment (such as the humid, salt spray, corrosion, greasy, flammable, explosive, dust accumulative, or other severe environments).
- The actual current/voltage/power exceeds the limit value of the controller.
- Damage caused by working temperature exceeding the rated range.
- Arc, fire, explosion, and other accidents caused by failure to follow the controller stickers or manual instructions.
- Unauthorized dismantling or attempted repair.
- Damage caused by force majeure.
- Damage occurred during transportation or handling.

1 General Information

1.1 Overview

The Tracer-AN controllers, based on the multiphase synchronous rectification technology(MSRT) and advanced MPPT control algorithm, adopt a dual-core processor and co-negative design. This help features the controllers with fast response characteristics, high reliability, and industrial standards. MSRT guarantees a high conversion efficiency in any charging power, which sharply improves the solar system's energy efficiency. The new optimized MPPT tracking technology can fast track the PV array's max power point in any situation and obtain maximum energy in real-time.

The automatic power reduction function fully ensures access to excess PV modules and high-temperature running.

The Tracer-AN series controller owns a self-adaptive three-stage charging mode based on a digital control circuit. This function can effectively prolong the battery's lifespan and significantly improve the system's performance.

The load/utility/generator dry contact to connect external devices conveniently composes a hybrid power system easily.

Comprehensive electronic protections, including overcharging, over-discharging, and PV reverse polarity protection, effectively ensure a more reliable and durable solar system operation for a longer running time.

The isolated RS485 port with standard MODBUS communication protocol and 5V power supply is easy to expand the application. Up to 6 controllers connected in parallel are supported. The controller can be widely used for various applications, e.g., solar RV, household system and field monitoring, etc.

Features:

- Comply with IEC62109-1 and EN61000-6-1/3 standard certification
- · High quality and low failure rate components of ST or IR to ensure the service life
- High tracking efficiency of MPPT no less than 99.5%.
- Maximum DC/DC transfer efficiency is as high as 98.6%*; full load efficiency is up to 98 %*
- · Accurate recognizing and tracking technology of multi-peaks maximum power point
- Wider MPP running voltage to increase the PV modules' utilization ratio
- Support the lead-acid and lithium batteries
- Program temperature compensation for batteries.
- Real-time energy statistics function
- High temperature charging automatic power reduction function
- 100% charging and discharging in the working environment temperature range

- Up to 6 controllers connection in parallel to expand the system
- Load dry contact to control the external load switch
- To set the first and the second disconnection voltage of load by the software
- · Auto-control of utility and generator dry contact design to compose a hybrid power system easily
- Remote temperature and voltage sensor design to collect more accurate battery temperature/terminal voltage and eliminate the battery cables' voltage drop
- Isolated RS485 communication ports (Modbus protocol)
- 5V/200mA RS485 communication ports with short circuit protection
- Support remote monitoring and parameters setting via the APP or PC software

★ The parameters are measured in the Tracer10415AN@48V system.

1.2 Characteristics

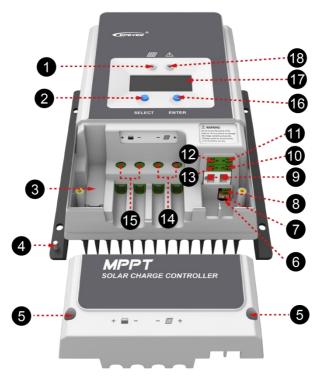


Figure 1 Product Characteristics

Charging indicator	(Utility/Generator) dry contact ON interface				
SELECT button	RBVS interface ⁽⁴⁾				
3 External fast-acting fuse	(Load) dry contact interface ⁽⁵⁾				
Grounding terminal	(Utility/Generator) dry contact OFF interface				
S Screw hole(M4) BV terminals ⁽⁶⁾					
6 (PV reverse polarity) alarm indicator 15 Battery terminals ⁽⁶⁾					
 (Generator/Load) dry contact enable switch⁽ⁱ⁾ 	6 ENTER button				
8 RTS interface ⁽²⁾	1 LCD				
S485 port(5VDC/200mA) ⁽³⁾	B Fault indicator				

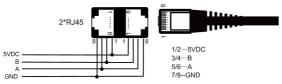
 Set the (Generator/Load) dry contact enable switch Enabled mean Disabled to ON, the (Load) dry contact is enabled; while it is disabled when the switch is set to OFF.

(2) Connect an RTS (Remote Temperature Sensor) to detect the battery temperature remotely. The sampling distance is no longer than 20m.



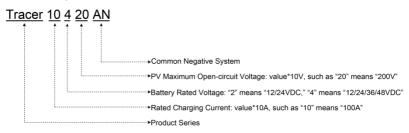
Suppose the temperature sensor is a short circuit or damaged. In that case, the controller can charge or discharge the battery at the default temperature setting of 25 °C(no temperature compensation).

(3) When connecting the controller to external devices, only one RS485 port can be used; when connecting multiple controllers in parallel, RS485 ports are for cascaded use.



- (4) Connect an RBVS (Remote Battery Voltage Sensor) to detect accurate battery voltage. The sampling distance is no longer than 20m.
- (5) Low Voltage Disconnect Voltage(V_{LVD}) disconnects the dry contact. Low Voltage Reconnect Voltage(V_{LVR}) makes the dry contact connect. When the lithium battery and inverter are used together in the system, connect the controller's (Load) dry contact to the inverter's start-stop dry contact. The controller will manage the inverter's start or stop. If the lithium battery fails, It can protect the controller from being damaged because of the over-current by preventing the controller from directly starting the inverter.
- (6) The controller is designed with a common negative polarity. The negative polarity of the PV and the battery is located on the same busbar.

1.3 Naming rules



2 Installation

2.1 Attentions

- Be very careful when installing the batteries. Please wear eye protection when installing the open-type lead-acid battery and rinse with clean water in time for battery acid contact.
- · Keep the battery away from any metal objects, which may cause a battery short circuit.
- Acid gas may be generated when the battery is charged. Ensure that the surrounding environment is well ventilated.
- Avoid direct sunlight and rain infiltration when installing it outdoor. Do not install the controller in humid, salt spray, corrosion, greasy, flammable, explosive, dust accumulative, or other severe environments.
- Loose power connections and corroded wires may produce high heat that can melt wire insulation, burn surrounding materials, or even cause a fire. Ensure tight connections and secure cables with clamps to prevent them from swaying while moving the inverter.
- Only charge the lead-acid and lithium-ion batteries within the control range of this controller.
- The battery connector may be wired to another battery or a bank of batteries. The following instructions
 refer to a singular battery. Still, it is implied that the battery connection can be made to either one
 battery or a group of batteries in a battery bank.
- · Select the system cables according to 5A/mm² or less current density.

2.2 Requirements for the PV array

Serial connection (string) of PV modules

As the core component of the solar system, the controller needs to suit various PV modules and maximize solar energy conversion into electricity. According to the open-circuit voltage (VOC) and the maximum power point voltage (VMPP) of the MPPT controller, the serial connection of PV modules suitable for different controllers can be calculated. The below table is for reference only.

Tracer6210AN:

System voltage	36c Voc<		480 Voc<	cell < 31V	540 Voc<		600 Voc<	
ojotom tomago	Max.	Best	Max.	Best	Max.	Best	Max.	Best
12V	4	2	2	1	2	1	2	1
24V	4	3	2	2	2	2	2	2

	72cell Vo	c< 46V	96cell V	Thin-Film	
System voltage	Max.	Best	Max.	Best	module Voc> 80V
12V	2	1	1	1	1
24V	2	1	1	1	1



The above parameters are calculated under standard test conditions (STC (Standard Test Condition): Module Temperature 25°C, Air Mass1.5, Irradiance 1000W/m².)

Tracer5415/6415/8415/10415AN:

System voltage	36cell Voc< 23V		48 Voc<		540 Voc<			cell < 38V
	Max.	Best	Max.	Best	Max.	Best	Max.	Best
12V	4	2	2	1	2	1	2	1
24V	6	3	4	2	4	2	3	2
48V	6	5	4	3	4	3	3	3

	72cell Vo	oc< 46V	96cell V	Thin-Film	
System voltage	Max.	Best	Max.	Best	module Voc> 80V
12V	2	1	1	1	1
24V	3	2	2	1	1
48V	3	2	2	2	1



The above parameters are calculated under standard test conditions (STC (Standard Test Condition): Module Temperature 25° C, Air Mass1.5, Irradiance 1000W/m2.)

Tracer5420/6420/8420/10420AN:

System voltage	System voltage Voc< 23V		48cell Voc< 31V		54cell Voc< 34V		60cell Voc< 38V	
	Max.	Best	Max.	Best	Max.	Best	Max.	Best
12V	4	2	3	1	2	1	2	1
24V	6	3	4	2	4	2	3	2
48V	8	5	5	4	5	3	4	3

	72cell Vo	oc< 46V	96cell V	Thin-Film	
System voltage	Max.	Best	Max.	Best	module Voc> 80V
12V	2	1	1	1	1
24V	3	2	2	1	1
48V	4	3	2	2	2



The above parameters are calculated under standard test conditions (STC (Standard Test Condition): Module Temperature 25°C, Air Mass1.5, Irradiance 1000W/m2.)

2.3 Wire size

The wiring and installation methods must conform to the national and local electrical code requirements.

PV wire size

The PV array's output current varies with size, connection method, and sunlight angle. Its ISC (short circuit current) can calculate the minimum wire size. Please refer to the ISC value in the PV module's specifications. When the PV modules are connected in series, the total ISC equals any PV module's ISC. When the PV modules are connected in parallel, the total ISC equals the sum of all the PV module's ISC. The PV array's ISC must not exceed the controller's maximum PV input current. For max. PV input current and max. PV wire size, please refer to the table below:

Model	Max. PV input current	Max. PV wire size	
Tracer5415AN	50A	16mm²/6AWG	
Tracer5420AN	50A	Tomm ² /6AVVG	
Tracer6210AN			
Tracer6415AN	60A	16mm²/6AWG	
Tracer6420AN			
Tracer8415AN	004	25mm²/4AWG	
Tracer8420AN	80A	25mm-/4AWG	
Tracer10415AN	100.4	252/20114/0	
Tracer10420AN	100A	35mm²/2AWG	



The total voltage must not exceed the max when the PV modules are connected in series. PV open circuit voltage (Tracer**10AN)/138V (Tracer**15AN)/180V(Tracer**20AN)at 25 environment temperature.

Battery wire size

The battery wire size must conform to the rated current. The reference size is as below:

Model	Rated charging current	Battery wire size
Tracer5415AN	50A	16mm²/6AWG
Tracer5420AN		
Tracer6210AN		
Tracer6415AN	60A	16mm ² /6AWG
Tracer6420AN		
Tracer8415AN	80A	25mm²/4AWG
Tracer8420AN	60A	231111 /44006

Tracer10415AN	100A	35mm ² /2AWG
Tracer10420AN	100A	33IIIII-72AVVG

	The wire size is only for reference. Suppose a long distance exists between the PV
	array and the controller or between the controller and the battery. In that case,
	larger wires shall be used to reduce the voltage drop and improve the system
CAUTION	performance.
	The recommended wire for the battery is that its terminals are not connected to
	any additional inverter.

2.4 Dry contact instruction

Dry contact parameter

Rated Value: 5A/30VDC

Maximum Value: 0.5A/60VDC

1) Control the utility/generator ON/OFF via the

(Utility/Generator) dry contact



Utility/Generator start-up Voltage (VoN) = Under Voltage Warning

Voltage

Utility/Generator stop Voltage (VOFF) = Under Voltage Warning Recover Voltage

Battery Voltage (VBAT)

+ Start-up the Utility/Generator: VBAT < VON.

+ Stop the Utility/Generator: VBAT> VOFF.

	Before starting or stopping the Utility/Generator via the (Utility/Generator) dry
	contact, you shall set the switch to the ON position.
CAUTION	The VON and VOFF can be set via the PC software. The Battery Control Voltage
	Parameters refer to chapter <u>3.4 Setting</u> .

2) Control the load first disconnection and second disconnection.

Battery Voltage (VBAT)

Under Voltage Warning Voltage (Vuvw)

Under Voltage Warning Recover Voltage (VUVWR)

Low Voltage Disconnect Voltage (VLVD)

Low Voltage Reconnect Voltage (VLVR)

+ (Utility/Generator) dry contact OFF interface

V_{BAT}≤V_{UVW}: The (Utility/Generator) dry contact OFF interface controls the load **①** first disconnection.

VBAT2VUVWR: (Utility/Generator) dry contact OFF interface controls the load 1 first connection.

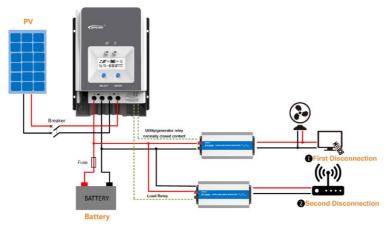
+ (Load) dry contact

V_{BAT}≤V_{LVD}: The (Load) dry contact controls the load ❷ second disconnection.

	The Battery Control Voltage Parameters refer to chapter <u>3.4 Setting</u> .
WARNING	The (Utility/Generator) dry contact OFF interface is closed when the system is powered off. Please check the system in time.

 $V_{BAT} \leq V_{LVR}$: The (Load) dry contact controls the load @ second connection.

Refer to below the diagram:



2.5 Mounting

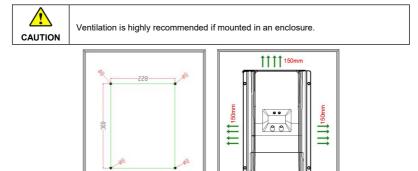
WARNING	 Risk of explosion! Never install the controller in a sealed enclose with flooded batteries! Do not install the controller in a confined area where battery gas can accumulate. Risk of electric shock! When wiring the solar modules, the PV array can produce a high open-circuit voltage, so disconnect the breaker before wiring and be careful. Tracer-AN series controllers have no battery reverse protection. Do not reverse the battery during the wiring. Otherwise, the controller may be damaged.
	The controller requires at least 150mm of clearance above and below for proper airflow. Ventilation is highly recommended if mounted in an enclosure.

Installation procedures:

Step 1: Determine the installation location and heat-dissipation space

Ensure enough air flows through the controller's heat sink when installing the controller. Please leave at

least 150mm clearance away from the upper and lower edges.



11111150mm

Step2: Remove the terminal protective cover.

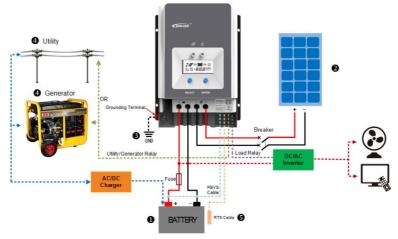


Step 3: Connect the battery (Left) and PV@ (Right)

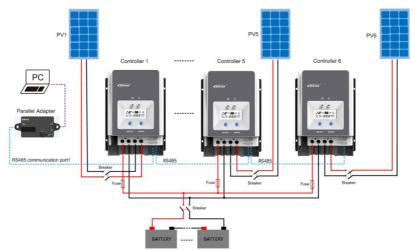
IMPORTANT	Disconnect the system in reverse order.
4	Tracer-AN series controllers have no battery reverse protection. Do not reverse the
WARNING	battery during the wiring. Otherwise, the controller may be damaged.
	 During the wiring, please do not connect the circuit breaker or fast-acting fuse. Ensure that the electrode polarity is correctly connected. A fast-acting fuse whose current is 1.25 to 2 times the controller's rated current must be installed on the battery side with a distance from the battery no longer than 150 mm. Please connect the inverter directly to the battery, not the controller's load side.

	• When the lithium battery and the inverter are used together, connect the
	controller's (Load) dry contact to the inverter's start-stop dry contact. Otherwise,
	the controller may be damaged

> Single controller



> Connection in parallel



Step 4: Grounding

Tracer-AN series are common-negative controllers. Negative terminals of the PV array, the battery can be grounded simultaneously, or any terminal is grounded. However, according to the practical application, the PV array's negative terminals, battery, and load can also be ungrounded. Simultaneously, the grounding terminal on the shell must be grounded, which effectively shields the electromagnetic interference from the outside and prevents some electric shock to the human body.



It is recommended to use a common-negative controller for common-negative systems, such as the RV system. The controller may be damaged if a common-positive controller is used and the positive electrode is grounded in the common-negative system.

Step 5: Connect accessories

· Connect the remote temperature sensor cable (Model: RTS300R47K3.81A)

Connect the remote temperature sensor cable to the interface **③** and place the other end close to the battery.





Suppose the remote temperature sensor is not connected to the controller. In that case, the controller can charge or discharge the battery at the default 25 °C(no temperature compensation).

· Connect the remote battery voltage sensor cable (Model: RVBS300B3.81)

Connect the remote battery voltage sensor cable to the interface **(1)** and connect the other end to the battery terminals.

· Connect the accessories for RS485 communication; refer to the accessories list.

Step 6: Power on the controller

Connect the battery fast-acting fuse to power the controller. After the LCD normally displays, connect the PV array's circuit breaker. The charging indicator is slow flashing during the PV charging process.

 If the controller cannot work properly or the fault indicator shows an abnormality,

 CAUTION
 please refer to <u>4.2 Troubleshooting</u>.

3 Operation



Note: The display screen can be viewed clearly when the angle between the end-users horizontal sight and the display screen is within 90°. If the angle exceeds 90°, the information on the display screen cannot be viewed clearly.

3.1 Indicator

Indicator	Color	Status	Instruction		
	Green	ON solid	PV charges the battery with a low current		
	Green	OFF	1. No sunlight 2. Connection error 3. Low PV voltage		
	Green	Slowly flashing(1Hz)	Normal charging		
	Green	Fast flashing(4Hz)	PV over voltage		
IMPORTANT: The fault indicator refers to chapter <u>3.3 LCD Display</u> .					

3.2 Buttons

Modes	Note					
(Load) dry contact	In manual mode, press the ENTER button to turn on/off the (Load) dry contact.					
Clear fault	Press the ENTER button.					
Browsing mode	Press the SELECT button.					
Setting mode	Press and hold the ENTER button to enter the Setting mode. Press the SELECT button to set the parameters. Press the ENTER button to confirm the setting parameters or exit the current interface automatically after no operation for 10s.					

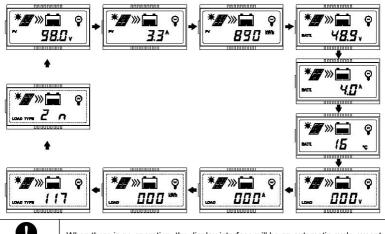
3.3 LCD Display

1) Status Description

Name	Symbol	Status	
	* ==	Day	
)	Night	
PV array		No charge	
	* 📰 🐝 🔜	Charging	
	PV	PV array's voltage, current, and generate energy	
		Battery capacity, In Charging	
Battery	BATT.	Battery Voltage, Current, Temperature	
	BATT. TYPE	Battery type	
) O	(Load) dry contact connected	
Load	Ŷ	(Load) dry contact disconnected	

2) Browse interface

IMPORTANT



When there is no operation, the display interface will be an automatic cycle except for the load time1 and load time two interface.

3) Error codes

Status	Faults Indicator	Charging indicator	Symbol	Instruction
Battery over discharged	Red ON solid			Battery level shows empty, battery frame blink, fault icon blink.
Battery over voltage	Red Slow flashing		A İ	Battery level shows full, battery frame blink, fault icon blink.
Battery over heating	Red slowly flashing	-		Battery level shows current value, battery frame blink, and fault icon blink.
Controller over temperature	Red slowly flashing	Green slowly flashing		Battery level shows current value, battery frame blink, and fault icon blink.
System voltage error	Red slowly flashing	Fast flashing in green		Battery level shows current value, battery frame blink, and fault icon blink.

3.4 Setting

1) Clear the generated energy

Step 1: Press and hold the ENTER button in the PV power interface, and the value will flash.

Step 2: Press the ENTER button again to clear the generated energy.

2) Switch the battery temperature unit

Press and hold the ENTER button inr the battery temperature interface to switch the temperature unit.

3) Battery type

① Support battery types

1		Sealed(default)			
	Battery	Gel			
		Flooded			
2	Lithium	LiFePO4 (4S/12V; 8S/24V; 15S/48V; 16S/48V)★			
	battery	Li(NiCoMn)O2 (3S/12V; 6S/24V; 7S/24V; 13S/48V; 14S/48V)★			
3	User				

★ Modify the battery type as LiFePO4 or Li(NiCoMn)O2 under the "User" battery type.

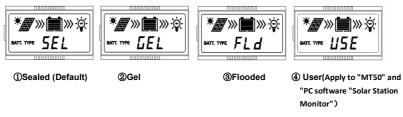
2 Local set the battery type

Operation:

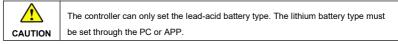
Step1: Press the SELECT button to jump to the battery voltage interface.

Step2: Press and hold the ENTER button until the battery-type interface flashes.

Step3: Press the SELECT button to change the battery type, shown below:



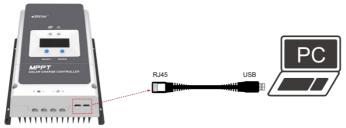
Step4: Press the ENTER button to confirm.



3 Remote set the battery parameters

• Setting the battery parameters by PC software

Connect the controller's RJ45 interface to the PC's USB interface via a USB to RS485 cable. When selecting the battery type as "USE," set the voltage parameters by the PC software.



• Setting the battery parameters by APP

Via an external WiFi 2.4G adapter

Connect the controller to an external WiFi 2.4G adapter by the RS485 communication port. End-users can set the voltage parameters by the APP after selecting the battery type as "USE." Refer to the cloud APP manual for details.



Via an external Bluetooth adapter

Connect the controller to an external Bluetooth adapter by the RS485 communication port. End-users can set the voltage parameters by the APP after selecting the battery type as "USE." Refer to the cloud APP manual for details.





The controller can only set the lead-acid battery type. The lithium battery type must be set through the PC or APP.

④ Battery voltage control parameters

Lead-acid battery parameters

The parameters are measured in the condition of 12V/25 °C. Please double the values in the 24V system and quadruple the values in the 48V system.

Voltage control parameters	Sealed	GEL	FLD	User
Over voltage disconnect voltage	16.0V	16.0V	16.0V	9~17V
Charging limit voltage	15.0V	15.0V	15.0V	9~17V
Over voltage reconnect voltage	15.0V	15.0V	15.0V	9~17V
Equalize charging voltage	14.6V		14.8V	9~17V
Boost charging voltage	14.4V	14.2V	14.6V	9~17V

Float charging voltage	13.8V	13.8V	13.8V	9~17V
Boost reconnect charging voltage	13.2V	13.2V	13.2V	9~17V
Low voltage reconnect voltage	12.6V	12.6V	12.6V	9~17V
Under voltage warning reconnect voltage	12.2V	12.2V	12.2V	9~17V
Under voltage warning voltage	12.0V	12.0V	12.0V	9~17V
Low voltage disconnect voltage	11.1V	11.1V	11.1V	9~17V
Discharging limit voltage	10.6V	10.6V	10.6V	9~17V
Equalize Duration	120 minutes		120 minutes	0~180 minutes
Boost Duration	120 minutes	120 minutes	120 minutes	10~180 minutes

(1) To change these parameters, select "User" battery type.

- (2) The following rules must be observed when modifying the parameter's value in user battery type (factory default value is the same as sealed type):
- A. Over Voltage Disconnect Voltage > Charging Limit Voltage ≥ Equalize Charging Voltage ≥ Boost Charging Voltage ≥ Float Charging Voltage > Boost Reconnect Charging Voltage.
- B. Over Voltage Disconnect Voltage > Over Voltage Reconnect Voltage
- C. Low Voltage Reconnect Voltage > Low Voltage Disconnect Voltage ≥ Discharging Limit Voltage.
- D. Under Voltage Warning Reconnect Voltage>Under Voltage Warning Voltage≥ Discharging Limit Voltage;
- E. Boost Reconnect Charging voltage >Low Voltage Reconnect Voltage.

Lithium battery parameters

The parameters are measured in the condition of 12V/25 °C. Please double the values in the 24V system and quadruple the values in the 48V system.

Battery type Voltage control parameters	LFP	Li(NiCoMn)O2	User
Over voltage disconnect voltage	15.6V	13.5V	9~17V
Charging limit voltage	14.6V	12.6V	9~17V
Over voltage reconnect voltage	14.7V	12.7V	9~17V
Equalize charging voltage	14.5V	12.5V	9~17V
Boost charging voltage	14.5V	12.5V	9~17V
Float charging voltage	13.8V	12.2V	9~17V
Boost reconnect charging voltage	13.2V	12.1V	9~17V
Low voltage reconnect voltage	12.8V	10.5V	9~17V
Under voltage warning reconnect voltage	12.8V	11.0V	9~17V

Under voltage warning voltage	12.0V	10.5V	9~17V
Low voltage disconnect voltage	11.1V	9.3V	9~17V
Discharging limit voltage	10.6V	9.3V	9~17V

- The following rules must be observed when modifying the parameter values in User for a lithium battery.
- A. Over Voltage Disconnect Voltage>Over Charging Protection Voltage(Protection Circuit Modules(BMS))+0.2V;
- B. Over Voltage Disconnect Voltage>Over Voltage Reconnect Voltage = Charging Limit Voltage ≥
 Equalize Charging Voltage = Boost Charging Voltage ≥ Float Charging Voltage>Boost Reconnect Charging Voltage;
- C. Low Voltage Reconnect Voltage > Low Voltage Disconnect Voltage ≥ Discharging Limit Voltage.
- D. Under Voltage Warning Reconnect Voltage>Under Voltage Warning Voltage≥ Discharging Limit Voltage;
- E. Boost Reconnect Charging voltage> Low Voltage Reconnect Voltage;
- F. Low Voltage Disconnect Voltage ≥ Over Discharging Protection Voltage (BMS)+0.2V

	The voltage parameters of a lithium battery can be set according to the lithium
4	battery BMS's voltage parameters.
	The required accuracy of BMS shall be no higher than 0.2V. We will not assume
WARNING	any responsibility for the system abnormal when the accuracy of BMS is higher
	than 0.2 v.

4 Others

4.1 Protections



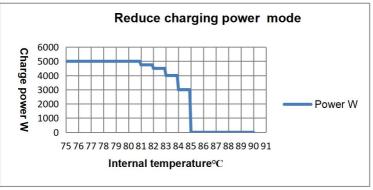
Tracer AN series controllers have no battery reverse protection. Do not reverse the battery during the wiring. Otherwise, the controller may be damaged.

Protections	Instruction
PV	When the PV array's actual charging current or power exceeds the
current/power-limiting	controller's rated charging current or power, the controller charges the
protection	battery as per the rated current or power.
PV short-circuit protection	Not in the PV charging state, the controller will not be damaged when the PV array short-circuits. WARNING: It is forbidden to short-circuit the PV array during charging. Otherwise, the controller may be damaged.
PV reverse polarity protection	When the PV array's polarity is reversed, the controller may not be damaged and resume work after correcting the mis-wiring. CAUTION: If the PV array is reversed and its actual power is 1.5 times the controller's rated power, the controller may be damaged.
Night reverse charging protection	Prevent the battery from discharging to the PV module at night.
Battery over voltage protection	When the battery voltage reaches the over voltage disconnect voltage, the PV array will automatically stop charging the battery to prevent the battery damage caused by overcharging.
Battery over discharging protection	When the battery voltage reaches the low voltage disconnect voltage, the battery discharging is automatically stopped to prevent battery damage caused by over discharging. CAUTION: When the battery connects with a load, and the load is connected to the controller's (Load) dry contact, the battery over-discharge protection takes effect.
Battery over heating protection	The controller detects the battery temperature through an external temperature sensor. The battery stops working when its temperature exceeds 65° C and resumes work when its temperature is below 55° C.
Lithium battery low	When the temperature detected by the optional temperature sensor is

temperature protection	lower than the Low Temperature Protection Threshold (LTPT), the controller stops charging and discharging automatically. When the detected temperature exceeds the LTPT, the controller resumes work automatically. (The LTPT is 0 °C by default and can be set within 10 \sim -40 °C. Detail settings refer to the LTPT V1.0.)
Controller Overheating*	An internal temperature sensor can detect the internal temperature of the controller. The controller stops working when the internal temperature exceeds 85 $^{\circ}$ C and resumes work when the internal temperature is below 75 $^{\circ}$ C.
TVS high voltage transients protection	The controller's internal circuitry is designed with Transient Voltage Suppressors (TVS), which can only protect against high-voltage surge pulses with less energy. Suppose the controller is to be used in an area with frequent lightning strikes. In that case, it is recommended to install an external surge arrester.

★ When the control's internal temperature is 81°C, the reducing power charging mode is turned on, reducing the charging power by 5%,10%,20%, and 40% for every increase of 1°C. If the internal temperature is greater than 85°C, the controller stops charging. When the internal temperature is not more than 75°C, the controller will resume charge as per the rated power.





4.2 Troubleshooting

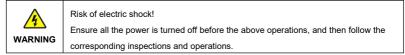
Faults	Faults	Solutions
Charging LED is OFF during daytime when sunshine falls on PV array properly	PV array open-circuit	Confirm whether the connection of the PV array is correct and tight

The wire conner controller is not v	ction is correct; the vorking.	The battery voltage is lower than 8V.	Please check the battery's voltage (at least 8V voltage to activate the controller).
		Battery over voltage	Check whether the battery voltage is higher than OVD (over voltage disconnect voltage) and disconnect the PV array connection.
Battery frame blink, fault icon blink		Battery over discharged	 When the battery voltage is restored to or above LVR (low voltage reconnect voltage), the load recovers. Other ways to recharge the battery.
		Battery over heating	While the battery temperature decline to 55 °C or below, the controller resumes work.

4.3 Maintenance

The following inspections and maintenance tasks are recommended at least twice yearly for the best performance.

- Make sure no block on airflow around the controller. Clear up any dirt and fragments on the radiator.
- Check all the naked wires to ensure insulation is not damaged by sun exposure, frictional wear, dryness, insects or rats, etc. Repair or replace some wires if necessary.
- Check and confirm that LED is consistent with required. Pay attention to any troubleshooting or error indication. Take necessary corrective action.
- Confirm that all terminals have no corrosion, insulation damage, high temperature, or burnt/discolored sign, and tighten terminal screws to the suggested torque.
- Clear up dirt, nesting insects, and corrosion in time.
- Check and confirm that the lightning arrester is in good condition. Replace a new one in time to avoid damaging the controller and other equipment.



5 Specifications

Model	Tracer5415AN	Tracer5420AN
Electrical Parameters		
Battery Rated Voltage	12/24/36/4	8VDC or Auto
Controller Working Voltage Range	8V	~ 68V
Lead-acid Battery Type	Sealed(Default) /	Gel / Flooded / User
Lithium Battery Type	LiFePO4 / Li(N	liCoMn)O2 / User
Battery Fast-acting Fuse	80/	A / 58V
Rated Charging Current		50A
Rated Charging Power	625W/12V, 1250W/24V	/, 1875W/36V, 2500W/48V
PV Maximum Open-circuit Voltage	150V(at the lowest temperature) 138V(25℃)	200V(at the lowest temperature) 180V(at 25°C)
MPPT Voltage Range	(Battery voltage +2V) ∼ 108V(25℃)	(Battery voltage +2V) ∼ 144V(at 25℃)
MPPT Tracking Efficiency	≥9	9.5%
Maximum Conversion Efficiency	98.3%	
Maximum Load Efficiency	97.8%	97.1%
Temperature Compensation	-3mV/°C	/2V(Default)
Static Losses	98mA/12V, 60mA/24V, 50mA/36V, 46mA/48V	
Grounding	Common negative grounding	
Dry Contact	Rated value: 5A/30VD0	C, Max. value: 0.5A/60VDC
Communication Method	RS485(5VDC/200mA, Two RJ45 ports in parallel) [®]	
LCD Backlight Time	Default: 60S, Range:0~999S (0S: the backlight is ON all the time)	
Mechanical Parameters		
Dimension (L x W x H)	261×216×119mm	
Mounting Size (L x W)	180×204mm	
Mounting Hole Size	Φ7mm	
Wire Size	6AWG/ 16mm ²	
Recommended Cable	6AWG/ 16mm ²	
Net Weight	3.5kg	

① When connecting the controller to external devices, only one of the communication ports is

used. When connecting multiple controllers in parallel, RS485 ports are for cascaded use.

Model	Tracer6210AN			
Electrical Parameters	Electrical Parameters			
Battery Rated Voltage	12/24VDC or Auto			
Controller Working Voltage Range	8V ~ 32V			
Lead-acid Battery Type	Sealed(default) / GEL / FLD / user-defined.			
Lithium Battery Type	LiFePO4 / Li(NiCoMn)O2 / User			
Battery Fast-acting Fuse	80A/58V			
Rated Charging Current	60A			
Rated Charging Power	750W/12V, 1500W/24V			
PV Maximum Open-circuit	100V(at the lowest temperature)			
Voltage	92V(at 25°C)			
MPPT Voltage Range	(Battery voltage +2V) ∼ 72V(at 25°C)			
MPPT Tracking Efficiency	≥99.5%			
Maximum Conversion Efficiency	98.0%			
Maximum Load Efficiency	97.0%			
Temperature Compensation	-3mV/°C/2V(Default)			
Static Losses	98mA/12V, 60mA/24V			
Grounding	Common negative grounding			
Dry Contact	Rated value: 5A/30VDC, Max. value: 0.5A/60VDC			
Communication Method	RS485(5VDC/200mA, Two RJ45 ports in parallel) ^Φ			
LCD Backlight Time	Default: 60S, Range:0~999S (0S: the backlight is ON all the time)			
Mechanical Parameters				
Dimension (L x W x H)	340×232×105mm			
Mounting Size (L x W)	260×220mm			
Mounting Hole Size	Ф7mm			
Wire Size	2AWG/ 35mm ²			
Recommended Cable	6AWG/ 16mm ²			
Net Weight	3.5kg			

① When connecting the controller to external devices, only one of the communication ports is

r

used. When connecting multiple controllers in parallel, RS485 ports are for cascaded use.

Model	Tracer6415AN	Tracer6420AN
Electrical Parameters		
Battery Rated Voltage	12/24/36/48VDC or Auto	
Controller Working Voltage Range	8V ~ 68V	

Lead-acid Battery Type	Sealed(default) / GEL / FLD / user-defined.		
Lithium Battery Type	LiFePO4 / Li(NiCoMn)O2 / User		
Battery Fast-acting Fuse	8	30A/58V	
Rated Charging Current		60A	
Rated Charging Power	750W/12V, 1500W/24	4V, 2250W/36V, 3000W/48V	
PV Maximum Open-circuit Voltage	150V(at the lowest temperature) 138V(at 25°C) 200V(at the lowest temperature) 180V(at 25°C)		
MPPT Voltage Range	(Battery voltage +2V) ~ 108V(at 25°C)	(Battery voltage +2V) ~ 144V(at 25°C)	
MPPT Tracking Efficiency		≥99.5%	
Maximum Conversion Efficiency	98.6%	98.1%	
Maximum Load Efficiency	98.0%	97.5%	
Temperature Compensation	-3mV/°C/2V(Default)		
Static Losses	98mA/12V, 60mA/24V, 50mA/36V, 46mA/48V		
Grounding	Common negative grounding		
Dry Contact	Rated value: 5A/30VDC, Max. value: 0.5A/60VDC		
Communication Method	RS485(5VDC/200mA, Two RJ45 ports in parallel) [©]		
LCD Backlight Time	Default: 60S, Range:0~999S (0S: the backlight is ON all the time)		
Mechanical Parameters			
Dimension (L x W x H)	340×236×119mm		
Mounting Size (L x W)	260×224mm		
Mounting Hole Size	Φ7mm		
Wire Size	2AWG/ 35mm ²		
Recommended Cable	6AWG/ 16mm ²		
Net Weight	4.5kg		

① When connecting the controller to external devices, only one of the communication ports is

used. When connecting multiple controllers in parallel, RS485 ports are for cascaded use.

Model	Tracer8415AN	Tracer8420AN
Electrical Parameters		
Battery Rated Voltage	12/24/36/48VDC or Auto	
Controller Working Voltage	8V ~ 68V	
Range		
Lead-acid Battery Type	Sealed(Default) / Gel / Flooded / User	
Lithium Battery Type	LiFePO4 / Li(NiCoMn)O2 / User	
Battery Fast-acting Fuse	125A/58V	
Rated Charging Current	80A	

Rated Charging Power	1000W/12V, 2000W/24V, 3000W/36V, 4000W/48V	
PV Maximum Open-circuit	150V(at the lowest temperature)	200V(at the lowest temperature)
Voltage	138V(at 25°C)	180V(at 25°C)
MPPT Voltage Range	(Battery voltage +2V)	(Battery voltage +2V)
	∼ 108V(at 25°C)	~ 144V(at 25°C)
MPPT Tracking Efficiency	≥99.5%	
Maximum Conversion	98.5%	
Efficiency		
Maximum Load Efficiency	98.0%	97.5%
Temperature Compensation	-3mV/°C/2V(Default)	
Static Losses	98mA/12V, 60mA/24V, 50mA/36V, 46mA/48V	
Grounding	Common negative grounding	
Dry Contact	Rated value: 5A/30VDC, Max. value: 0.5A/60VDC	
Communication Method	RS485(5VDC/200mA, Two RJ45 ports in parallel) [©]	
LCD Backlight Time	Default: 60S, Range:0~999S (0S: the backlight is ON all the time)	
Mechanical Parameters		
Dimension (L x W x H)	394×240×134mm	
Mounting Size (L x W)	300×228mm	
Mounting Hole Size	Ф7mm	
Wire Size	2AWG/ 35mm ²	
Recommended Cable	4AWG/ 25mm ²	
Net Weight	6.1kg	

① When connecting the controller to external devices, only one of the communication ports is

used; when connecting multiple controllers in parallel, RS485 ports are for cascaded use.

Model	Tracer10415AN	Tracer10420AN
Electrical Parameters		
Battery Rated Voltage	12/24/36/48VDC or Auto	
Controller Working Voltage Range	8V ~ 68V	
Lead-acid Battery Type	Sealed(Default) / Gel / Flooded / User	
Lithium Battery Type	LiFePO4 / Li(NiCoMn)O2 / User	
Battery Fast-acting Fuse	150A/58V	
Rated Charging Current	100A	
Rated Charging Power	1250W/12V, 2500W/24V, 3750W/36V, 5000W/48V	
PV Maximum Open-circuit Voltage	150V(at the lowest temperature) 138V(at 25℃)	200V(at the lowest temperature) 180V(at 25°C)
MPPT Voltage Range	(Battery voltage +2V)	(Battery voltage +2V)

	~ 108V(at 25°C)	~ 144V(at 25°C)
MPPT Tracking Efficiency	≥99.5%	
Maximum Conversion Efficiency	98.6%	98.5%
Maximum Load Efficiency	98.0%	97.6%
Temperature Compensation	-3mV/°C/2V(Default)	
Static Losses	98mA/12V, 60mA/24V, 50mA/36V, 46mA/48V	
Grounding	Common negative grounding	
Dry Contact	Rated value: 5A/30VDC, Max. value: 0.5A/60VDC	
Communication Method	RS485(5VDC/200mA, Two RJ45 ports in parallel) [©]	
LCD Backlight Time	Default: 60S, Range:0~999S (0S: the backlight is ON all the time)	
Mechanical Parameters		
Dimension (L x W x H)	394×24	12×143mm
Mounting Size (L x W)	300×230mm	
Mounting Hole Size	Φ7mm	
Wire Size	2AWG/35mm ²	
Recommended Cable	2AWG/35mm ²	
Net Weight	7.4kg	

③ When connecting the controller to external devices, only one of the communication ports is used; when connecting multiple controllers in parallel, RS485 ports are for cascaded use.

Environmental Parameters

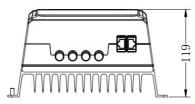
	-25°C~+60°C (when the environment temperature reaches 45°C or
Work Temperature Range	above, the charging power and load power will be reduced
	appropriately; full loads working is not supported.)
LCD Work Temperature Range	-20°C ~ +70°C
Storage Temperature Range	-30°C ~ +85°C
Relative Humidity	5%~95% (N.C.)
Enclosure	IP20
Pollution Degree	PD2

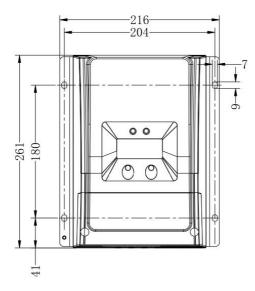
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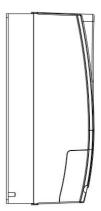
Category	Standard
Safety	EN/IEC62109-1
EMC	EN61000-6-1/EN61000-6-3
FCC	47 CFR Part 15, Subpart B
ROHS	IEC62321-3-1

Appendix 1 Dimensions

Tracer5415/5420AN

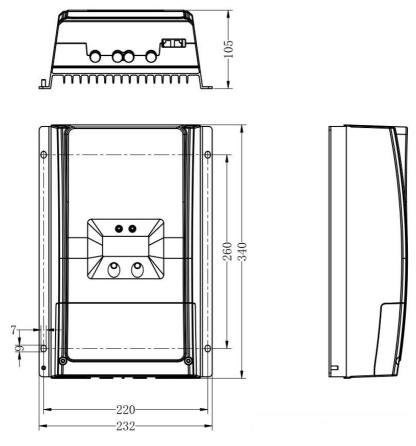




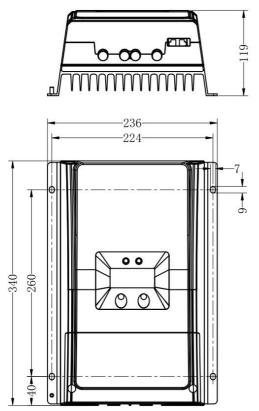


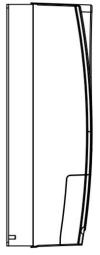
(Unit: mm)

Tracer6210AN

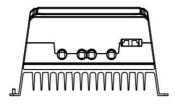


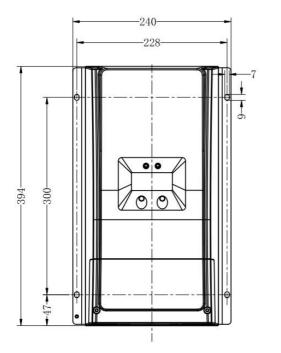
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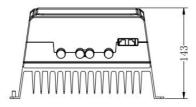
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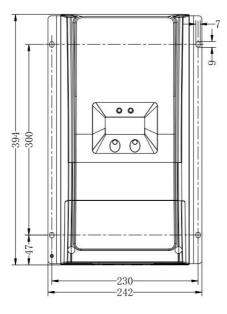






• Tracer10415/10420AN







Any changes without prior notice! Version number: V4.0

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